

# M.A.D.W.A.L.T.

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**Mobile  
Anaerobic  
Digester  
With  
Air  
Locking  
Technology**



# What is an Anaerobic Digester

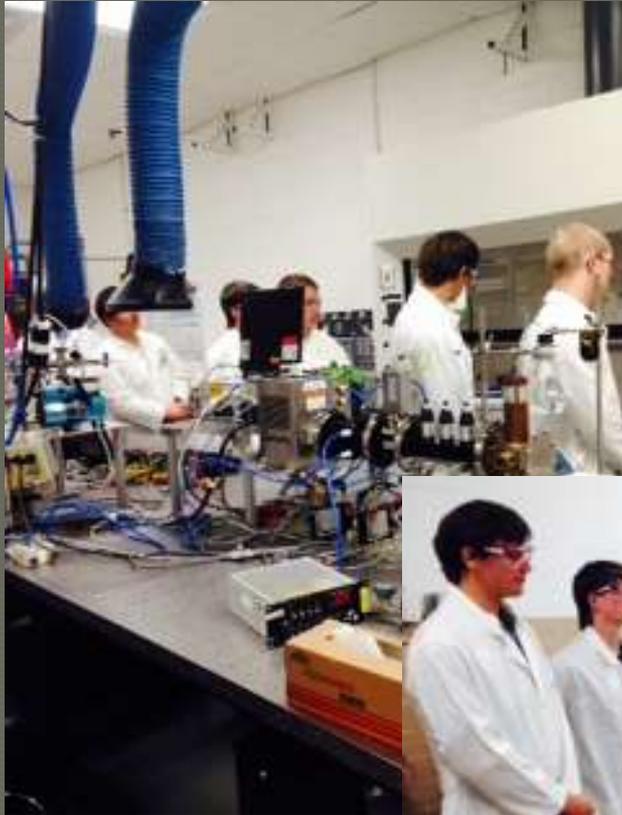
An **Anaerobic Digester** is a reactor that contains two populations of bacteria that in collaboration makes methane, in the absence of oxygen. The methane can be used as an alternative fuel source.

# Tour of AFCEC Labs



- Day 1 we toured the labs and learned about the anaerobic digester





# Large scale Anaerobic Digester



- Bacterial population in the digester comes from cow manure
- These bacteria naturally make methane
- The bacteria are fed food waste
- The digester is monitored daily

# Day 2

## Analyses and feeding of the 'Large Digester'

We took readings of temperature and pH. We also measured total and volatile solids, and took a gas analysis.



# Feeding the large digester

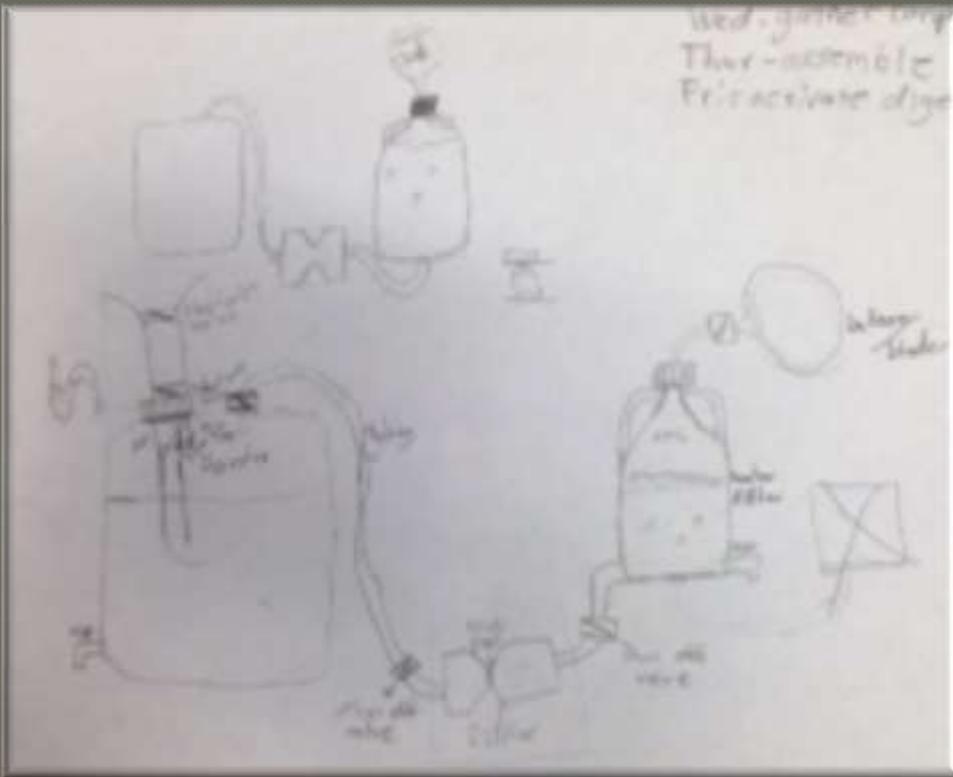
Preparing a pork and bean, potatoes, and bread mixture for the digester



Making a drying bed for sludge from the digester



# Design of a small scale digester



- Small scale test system
- Can be used to test variables such as changes in food, water, temperature etc.

# Day 3 – Design Day!



# Why an airlock?



We incorporated an airlock into our design to minimize the amount of oxygen that would get into the digester while feeding it. It had several drain tubes incorporated in order to allow only food to go in, and methane to stay in.

# Start Up

On day four we inoculated MADWALT with the bacterial consortium (bacteria, water, and manure blend) from the large digester and fed it enough food to last the weekend. We also sealed the air lock and started the digestion.



# Testing the MADWALT



We ran the gas from the digester through two filters that we made in the lab. One filter had steel wool, activated charcoal, and Drierite™. The steel wool scrubbed out the Hydrogen Sulfide, the activated charcoal scrubbed out carbon monoxide, and the Drierite™ took out the water in the air. The Second filter we made was a water bubbler that ran the gas through deionized water to take out all the Carbon Dioxide. In the end we were left with mostly methane with trace amounts of other gasses.

# Testing The Gas

When we checked the gas prior to filtration.

Methane( $\text{CH}_4$ )- 13.9%  
Carbon Dioxide( $\text{CO}_2$ )- 60.3%  
Oxygen( $\text{O}_2$ )- 3.8%  
Carbon Monoxide( $\text{CO}$ )- 65ppm  
Hydrogen Sulfide( $\text{H}_2\text{S}$ )- 765ppm  
Bal. - 21.7%

After we filtered the gas.

Methane( $\text{CH}_4$ )- 38.2%  
Carbon Dioxide( $\text{CO}_2$ )- 5.1%  
Oxygen( $\text{O}_2$ )- 7.2%  
Carbon Monoxide( $\text{CO}$ )- 39ppm  
Hydrogen Sulfide( $\text{H}_2\text{S}$ )- 1ppm  
Bal.- 49.2%



# Death of a Digester

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On day six, five days into its life, M.A.D.W.A.L.T. went sour. This means that the methanogenic bacteria in the digester died. After conferencing with Dr. Diltz, Dr. Luckarift, Mrs. Sizemore, and Mrs. Farrington, we came to the conclusion that it was a combination of over feeding, rapid change in temperature, and a lack of ventilation that killed the digester.

# Death of a Digester (cont.)

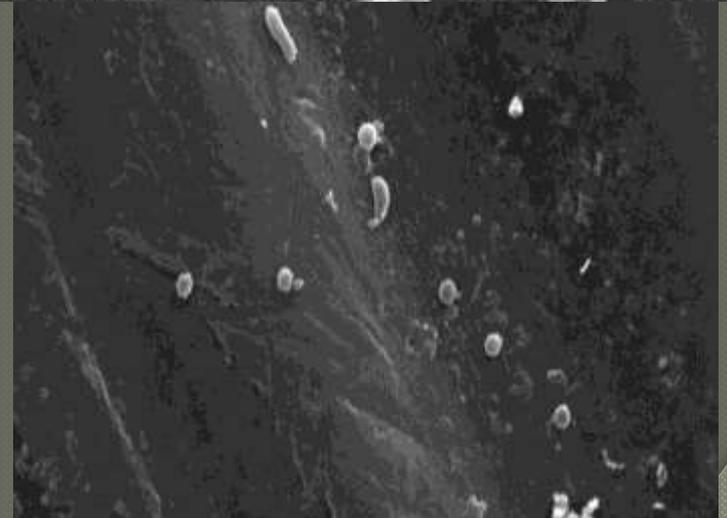
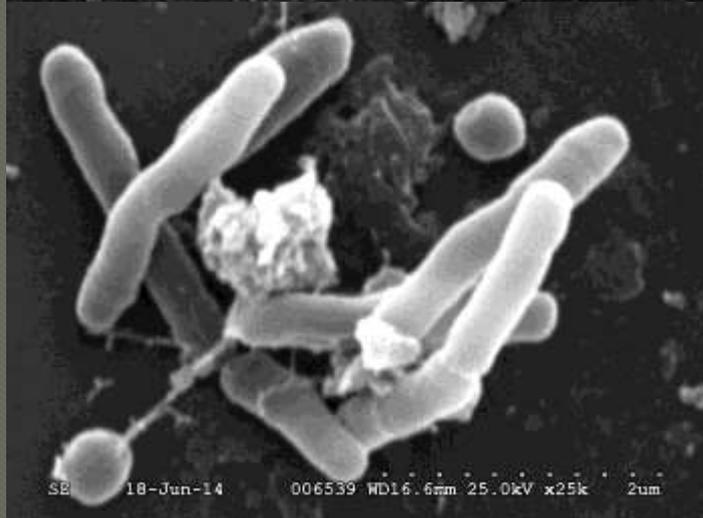
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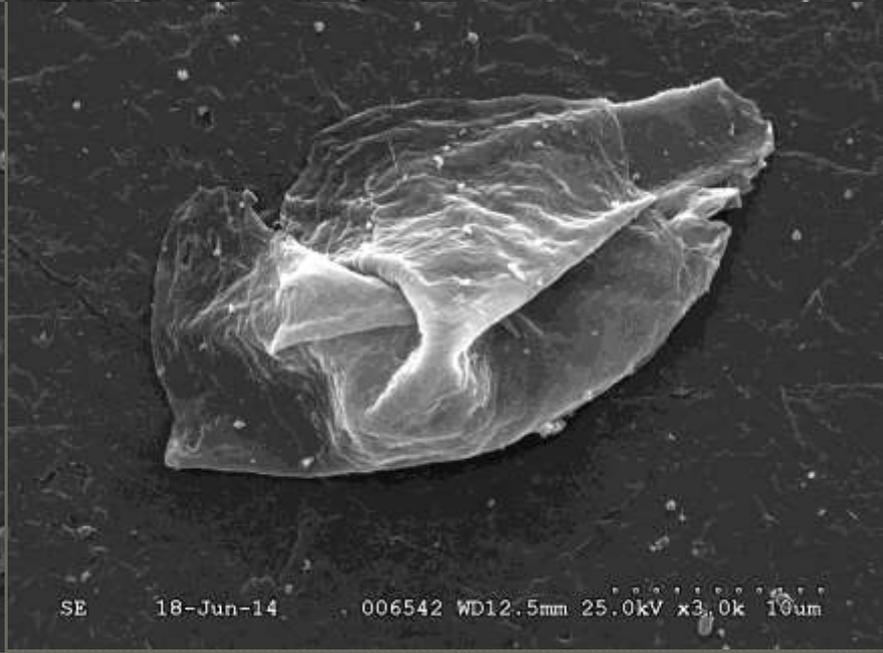
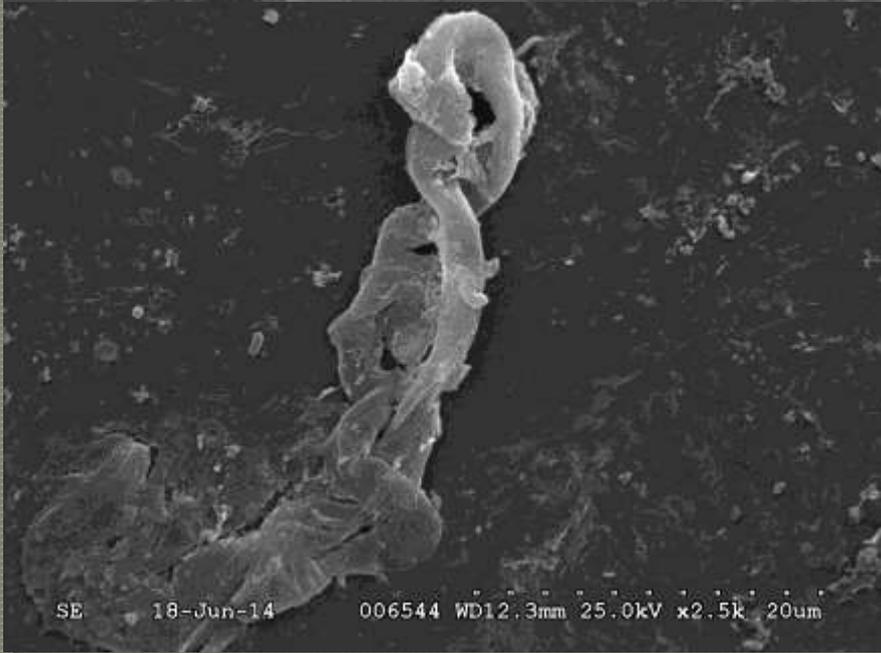
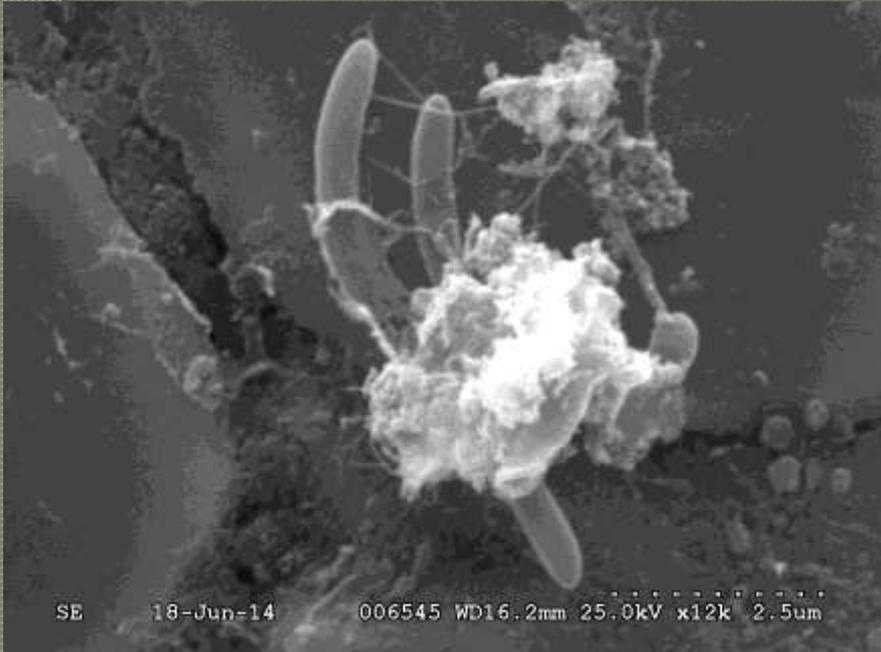
Our digester was such a success that it produced too much Methane and it effectively smothered itself due to lack of storage of the off put gas.

# Microscopy of the bacterium



# Scanning electron microscope





## In closing

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Throughout our time at the AFCEC buildings it was a very eye opening and inspiring journey. We both were immersed in new and exiting fields of science and this opportunity has greatly impacted the future of us both.

# In closing

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It was an adventure of first times for every one.....



Dr. Luckarift eating  
Taco Bell™ for the first time

...Even Dr.  
Heather

# Acknowledgements

Dr. Bobby Diltz

Mr. Bob Nichols

Ms. Susan Sizemore

Ms. Karen Farrington

Dr. Heather Luckarift

Dr. Joe Wander – STEM coordinator